

Date: Friday, 01/08/2008 10:45:00 AM
 User: Julie Lecocq

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	OUTBOARD BRACKET KIT (3)
Job Number :	40915		
Estimate Number :	12231		
P.O. Number :		Part Number :	D407302011
This Issue :	01/08/2008	Drawing Number :	N/A
Prsht Rev. :	NC	Project Number :	N/A
First Issue :	//	Drawing Revision :	N/A
Previous Run :	33401	Material :	
Written By :		Due Date :	30/08/2008
Checked & Approved By :	JUL 08 8.05	Qty:	1 Um: Each
Comment :	Est. A01.03.07 New issue EC		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
----------------	------------------------------	----------------------

1.0	DC	DOCUMENT CONTROL
-----	----	------------------



Comment: DOCUMENT CONTROL

Type label per PPP D407-302-011 CHG 001

5 8/8/06

2.0	D2012107	Clevis
-----	----------	--------



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Clevis

Pick:

Qty	Part Number	Description	Batch
2	D2012-107	Clevis	33585

JS 08/06/08 (x)

3.0	D2022101	Spacer
-----	----------	--------



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Spacer

Pick:

Qty	Part Number	Description	Batch
4	D2022-101	Spacer	37521

JS 08/06/08 (x)

4.0	D26905	Lanyard Assembly
-----	--------	------------------



Comment: Qty.: 6.0000 Each(s)/Unit Total : 6.0000 Each(s)

Lanyard ass'y

Pick:

Qty	Part Number	Description	Batch
6	D2690-5	Lanyard	37927

JS 08/06/08 (x)

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Friday, 01/08/2008 10:45:00 AM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: OUTBOARD BRACKET KIT (3)

Job Number: 40915

Part Number: D407302011

Job Number:



Seq. #: Machine Or Operation: Description :

5.0 D2846 Support Arm, 407 Pod Kit



Comment: Qty.: 3.0000 Each(s)/Unit Total: 3.0000 Each(s)

Support Arm

Pick

Qty	Part Number	Description	Batch
3	D2846	Support Arm	33593

JS 08/06/08 (X)

6.0 D2847 Lug



Comment: Qty.: 12.0000 Each(s)/Unit Total: 12.0000 Each(s)

Lug

Pick:

Qty	Part Number	Description	Batch
12	D2847	Lug	B29887x16 B33594x16

JS 08/06/08 (X)

7.0 D2848 Strut



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Strut

Pick:

Qty	Part Number	Description	Batch
1	D2848	Strut	29888

JS 08/06/08 (X)

8.0 BLBS020 Pip Pin



Comment: Qty.: 6.0000 Each(s)/Unit Total: 6.0000 Each(s)

Pip Pin

Pick:

Qty	Part Number	Description	Batch
6	BLBS-020	Pip pin	M10500

JS 08/06/08 (X)

9.0 AN35A Bolt



Comment: Qty.: 6.0000 Each(s)/Unit Total: 6.0000 Each(s)

Bolt

Pick:

Qty	Part Number	Description	Batch
6	AN3-5A	Bolt	M100188

8/8/5

50

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Friday, 01/08/2008 10:45:00 AM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: OUTBOARD BRACKET KIT (3)

Job Number: 40915

Part Number: D407302011

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

10.0	AN410A	Bolt
------	--------	------



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Bolt

Pick:

Qty	Part Number	Description	Batch
-----	-------------	-------------	-------

2	AN4-10A	Bolt	M15003
---	---------	------	--------

50

11.0	AN414A	Bolt
------	--------	------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Bolt

Pick:

Qty	Part Number	Description	Batch
-----	-------------	-------------	-------

1	AN4-14A	Bolt	M107534
---	---------	------	---------

50

12.0	AN417A	Bolt
------	--------	------



Comment: Qty.: 11.0000 Each(s)/Unit Total : 11.0000 Each(s)

Bolt

Pick:

Qty	Part Number	Description	Batch
-----	-------------	-------------	-------

11	AN4-17A	Bolt	M107321
----	---------	------	---------

50

13.0	AN420A	Bolt
------	--------	------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Bolt

Pick:

Qty	Part Number	Description	Batch
-----	-------------	-------------	-------

1	AN4-20A	Bolt	M16895
---	---------	------	--------

50

14.0	AN960JD10	Washer
------	-----------	--------



Comment: Qty.: 18.0000 Each(s)/Unit Total : 18.0000 Each(s)

Washer

Pick:

Qty	Part Number	Description	Batch
-----	-------------	-------------	-------

18	AN960JD10	Washer	M108558
----	-----------	--------	---------

8/8/5

50

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Friday, 01/08/2008 10:45:00 AM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: OUTBOARD BRACKET KIT (3)

Job Number: 40915

Part Number: D407302011

Job Number:



Seq. #:

Machine Or Operation:

Description :

15.0

AN960JD416

Washer



Comment: Qty.: 15.0000 Each(s)/Unit Total : 15.0000 Each(s)

Washer

Pick:

Qty Part Number Description Batch

15 AN960JD416 Washer

11/08/61

SP

16.0

MS21042L3

Nut



Comment: Qty.: 6.0000 Each(s)/Unit Total : 6.0000 Each(s)

Nut

Pick:

Qty Part Number Description Batch

6 MS21042-3 Nut (or L03)

11/07/65

SP

17.0

MS21042L4

Nut



Comment: Qty.: 15.0000 Each(s)/Unit Total : 15.0000 Each(s)

Nut

Pick:

Qty Part Number Description Batch

15 MS21042-4 Nut (or L04)

11/07/78

8/8/5

(X)

SP

18.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

5 08/08/06 (X)

19.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Package as per PPP D407-302-011

Identify and Stock

Location: _____

Rev B

18 08/06/08

(A)

20.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

18 08/08/07

Job Completion



MF 08-08-07

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART

DESIGN <i>A</i>	DRAWN BY <i>A</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>UP</i>	APPROVED <i>A</i>	DRAWING NO. D407-302	REV. A SHEET 1 OF 1
DATE 01.02.23		TITLE OUTBOARD BRACKET KITS	SCALE NTS
A	01.02.23	NEW ISSUE	

Qty -011	Qty -013	Part No.	Description
X		D407-302-011	OUTBOARD BRACKET KIT (3), 206L/L1/L3/L4/407
	X	D407-302-013	OUTBOARD BRACKET KIT (2), 206A/B
2	2	D2012-107	CLEVIS
4	4	D2022-101	SPACER
6	4	D2690-5	LANYARD
3	2	D2846	SUPPORT ARM
12	8	D2847	LUG
1		D2848	STRUT
	1	D2997	STRUT
6	4	BLBS-020 (OR BLRS-020 OR BLC4BA15S OR BLC4RA15S)	PIP PIN
6	4	AN3-5A	BOLT
2	2	AN4-10A	BOLT
1	1	AN4-14A	BOLT
11	7	AN4-17A	BOLT
1	1	AN4-20A	BOLT
18	12	AN960JD10	WASHER
15	11	AN960JD416	WASHER
6	4	MS21042-3 (OR MS21042L3)	NUT
15	11	MS21042-4 (OR MS21042L4)	NUT

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 40915

Copyright © 2001 by DART AEROSPACE LTD

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

Date: Tuesday, 05/08/2008 3:00:05 PM
 User: Julie Lecocq

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	OUTBOARD BRACKET KIT (3)
Job Number :	40915		
Estimate Number :	12231		
P.O. Number :		Part Number :	D407302011
This Issue :	05/08/2008	Drawing Number :	N/A
Prsht Rev. :	NC	Project Number :	N/A
First Issue :	01/08/2008	Drawing Revision :	N/A
Previous Run :	33401	Material :	
Written By :		Due Date :	30/08/2008
Checked & Approved By :		Qty:	1
Comment :	Est. A01.03.07 New issue EC	Um:	Each

Additional Product

REFERENCE ONLY

Job Number:



Seq. #:	Machine Or Operation:	Description :
----------------	------------------------------	----------------------

1.0	DC	DOCUMENT CONTROL
-----	----	------------------



20 08.8.6



Comment: DOCUMENT CONTROL

Type label per PPP D407-302-011 CHG 001

2.0	D2012107	Clevis
-----	----------	--------



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Clevis

Pick:

Qty	Part Number	Description	Batch
2	D2012-107	Clevis	

3.0	D2022101	Spacer
-----	----------	--------



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Spacer

Pick:

Qty	Part Number	Description	Batch
4	D2022-101	Spacer	

Job Completion

